

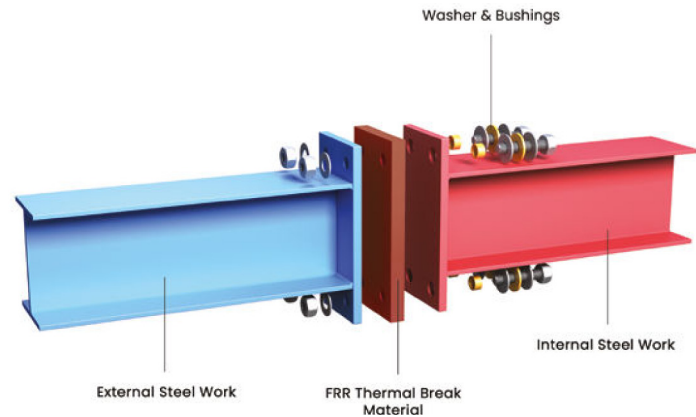
ARMATHERM™ GRADE FRR

Structural Thermal Break Material



INTRODUCTION

Reducing heat flow within a building's thermal envelope reduces energy consumption as well as potential condensation issues. Thermal bridging through steel and concrete framing can have a significant impact on a building's energy performance. Armatherm™ FRR thermal break material provides low thermal conductivity and high compressive strength, 20mm or thicker is Euro Class B fire rating. Armatherm™ FRR is made of a reinforced, thermoset resin which enables FRR to boast limited combustibility and reduce the amount of creep under load making it the ideal material for use in structural thermal break connections.

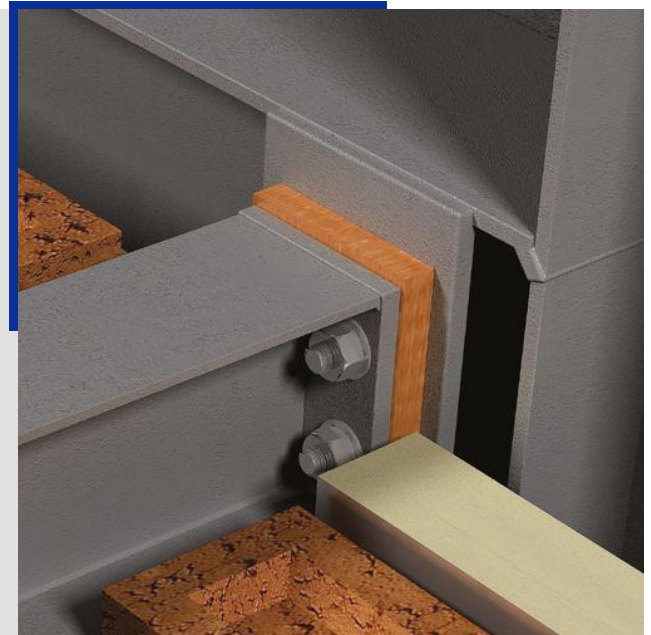


SPECIFICATIONS OF ARMATHERM™ FRR

Maximum Loading Pressure	301.5 N/mm ²
Compressive Modulus	5758 N/mm ²
Shear Strength	110 N/mm ²
Standard Thickness	12mm, 20mm, 25mm, 50mm
Thermal Conductivity	0.35 W/mK
Minimum Operating Temp	-51°C
Maximum Operating Temp	90°C

Other thicknesses available: 3mm, 6mm, 10mm, 15mm.

Armatherm™ FRR sheets can be bonded together to satisfy U value and thickness specification requirements.



APPLICATIONS OF ARMATHERM™ FRR

- ✓ Balconies
- ✓ Canopies
- ✓ Masonry Shelf Angles
- ✓ Beam Connections
- ✓ Lintels
- ✓ Curtain Wall Mullions
- ✓ Rain Screens
- ✓ Column base
- ✓ Roof Penetrations



Armatherm™ FRR



Armatherm Thermal
Bridging Solutions LTD

UK Office: Hillam Road, Bradford, BD2 1QN
+44 (0)1274 591115
info@armatherm.com
armatherm.co.uk

European Office: Riverside, Tullamore, Co. Offaly, Ireland
+353 1 697 1509
info@armatherm.com
armatherm.com/ie

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ISOLATION WASHERS AND BUSHINGS

A thermal break should also be provided at the front side of the bolt head between two steel washers and face of the exterior steel. This prevents a thermal bridge through the bolt which would otherwise provide a path for heat flow through the thermal break assembly.

Armatherm™ Isolation washers and bushings are recommended to eliminate this path and any potential for condensation within the building envelope. Contact us for assistance with your structural design or thermal calculations.



Bushing Detail

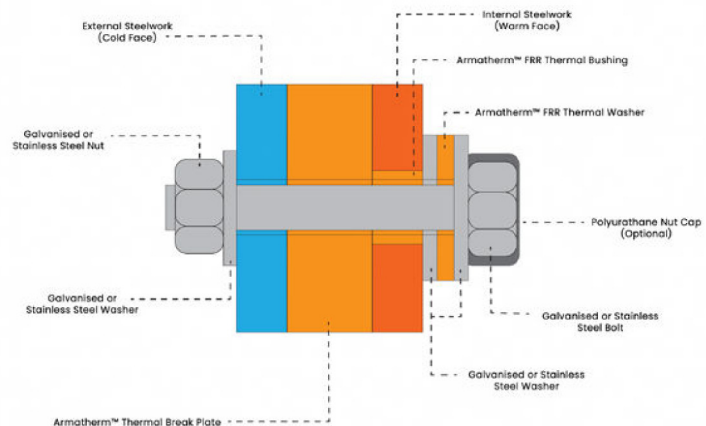
Bolt Size	Hole In Pad	Bushing ID	Bushing OD	Hole in Structure	Bushing Length (Standard)
3/8"	0.44"	0.44"	0.57"	0.64"	0.50"
M12	14mm	14mm	20mm	22mm	13mm
1/2"	0.55"	0.55"	0.78"	0.85"	0.50"
M16	18mm	18mm	24mm	26mm	13mm
5/8"	0.70"	0.70"	1.00"	1.07"	0.50"
M20	22mm	22mm	28mm	30mm	13mm
3/4"	0.86"	0.86"	1.10"	1.17"	0.50"
M23	24mm	24mm	32mm	35mm	13mm
7/8"	0.94"	0.94"	1.25"	1.31"	0.50"
M24	26mm	26mm	32mm	35mm	13mm
1"	1.05"	1.05"	1.25"	1.38"	0.50"

Washer Detail

Bolt Size	Washer ID	Washer OD	Thickness
3/8"	0.44"	1.18"	0.25"
M12	14mm	30mm	6mm
1/2"	0.55"	1.18"	0.25"
M16	18mm	40mm	6mm
5/8"	0.70"	1.57"	0.25"
M20	22mm	47mm	6mm
3/4"	0.86"	1.85"	0.25"
M23	24mm	50mm	6mm
7/8"	0.94"	2.00"	0.25"
M24	26mm	50mm	6mm
1"	1.05"	2.00"	0.25"

Armatherm has a tolerance of +/- 0.76mm on the I.D. and + 1.52mm on the O.D. on our thermally broken bushings.

CUSTOM ISOLATION BUSHINGS AND WASHERS AVAILABLE UPON REQUEST.



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